

# POSITROL WORKHOLDING



**CHUCK CHANGE™ SYSTEM**



# POSITROL

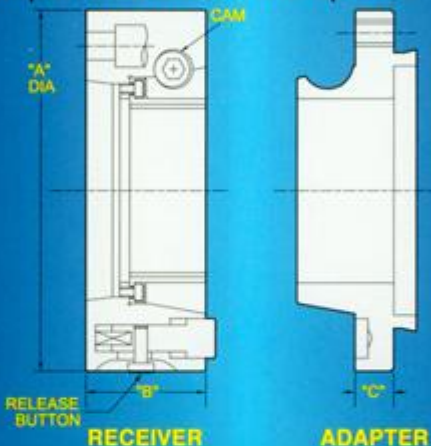
## CHUCK CHANGE™ SYSTEM (patent pending)

### Change Chucks in minutes

Are you involved in lean manufacturing? Does your production mix change frequently? Do you want more scheduling flexibility? Then you need Positrol's Chuck Change™ System. Our system will allow you to maximize throughput and increase spindle uptime.

### The Chuck Change™ Receiver

Designed to mount directly to the machine, the receiver and drawtube connection become an integral part of the machine spindle.



### The Chuck Change™ Adapters

The adapters can be fitted to a wide range of workholding devices: standard or special, existing or new, power or manual.

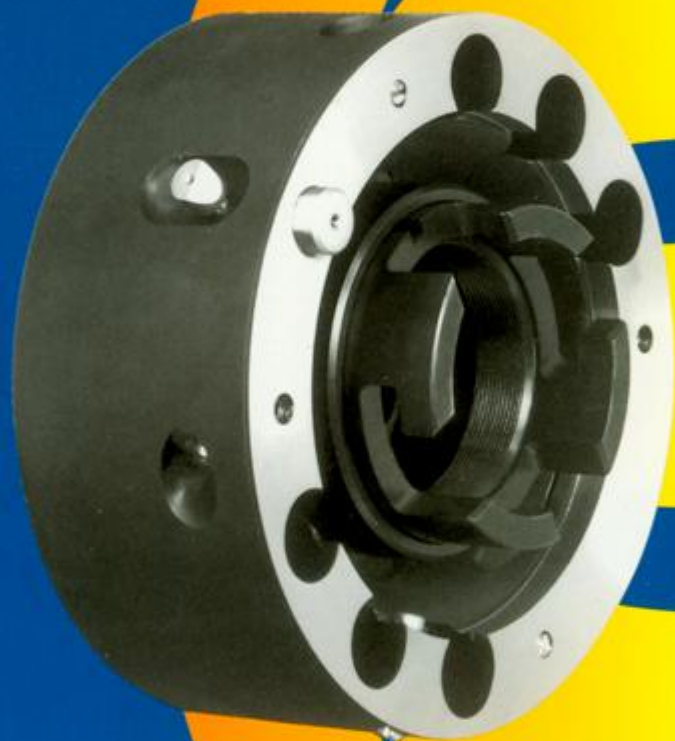
### The Chuck Change™

Changeovers are performed in four simple steps: (1) Release cams, (2) Push release button, (3) Rotate chuck counterclockwise 23 degrees, and (4) Remove workholding device.

**In stock for 6 and 8 inch spindles!**

MODEL	A	B	C
A5-QCA-5	5.38	2.06	.437
A5-QCA-6	6.88	2.31	.562
A6-QCA-6	6.88	2.31	.562
A6-QCA-8	8.38	2.38	.562
A8-QCA-8	8.38	2.44	.562
A8-QCA-10	10.00	2.68	.750
A11-QCA-12	12.00	3.00	.812

Dimensions shown in inches • Dimensions subject to change without notice.

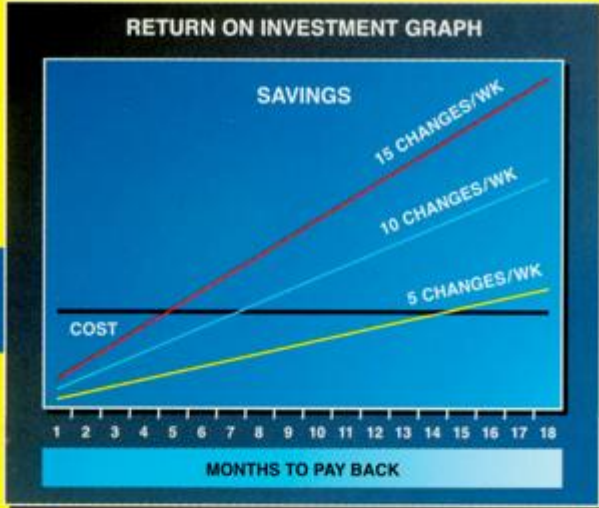


Watch a  
demonstration  
on this video CD !

Turn change into dollars – call today for a free application evaluation!



# LEAN MANUFACTURING



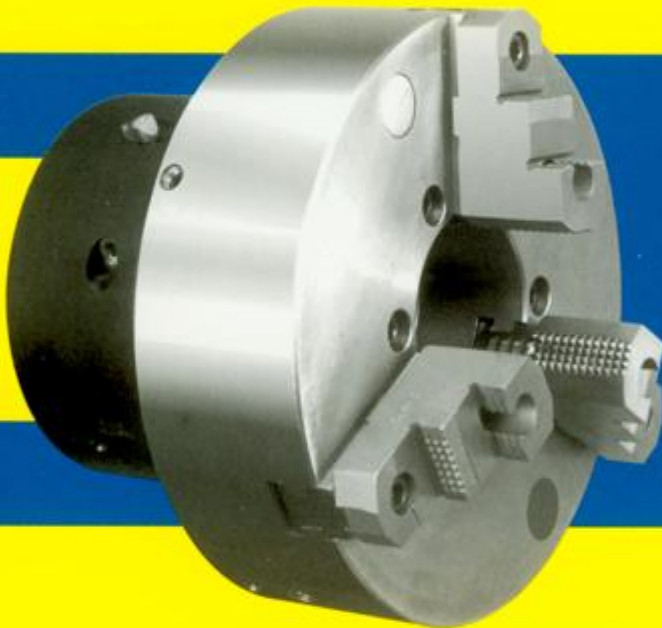
Accommodates full drawtube capacity for bar work.



Adapts to a full range of standard and special workholding devices.



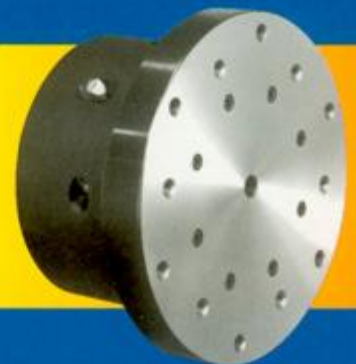
Designed to accept most 3-jaw chucks and collet chucks.



Mounts to lathes, grinders, gear hobs and machining centers.



Uses existing machine hydraulic cylinder and drawtube.



# Workholding Solutions For All Applications



**JAW CHUCKS**



**POS-A-LOCK® COLLET ARBORS**



**ROBOT PALLET CHANGING SYSTEM**



**SPECIAL APPLICATIONS**

**POSITROL  
WORKHOLDING**

[www.eworkholding.com](http://www.eworkholding.com)



**MADE IN THE USA**