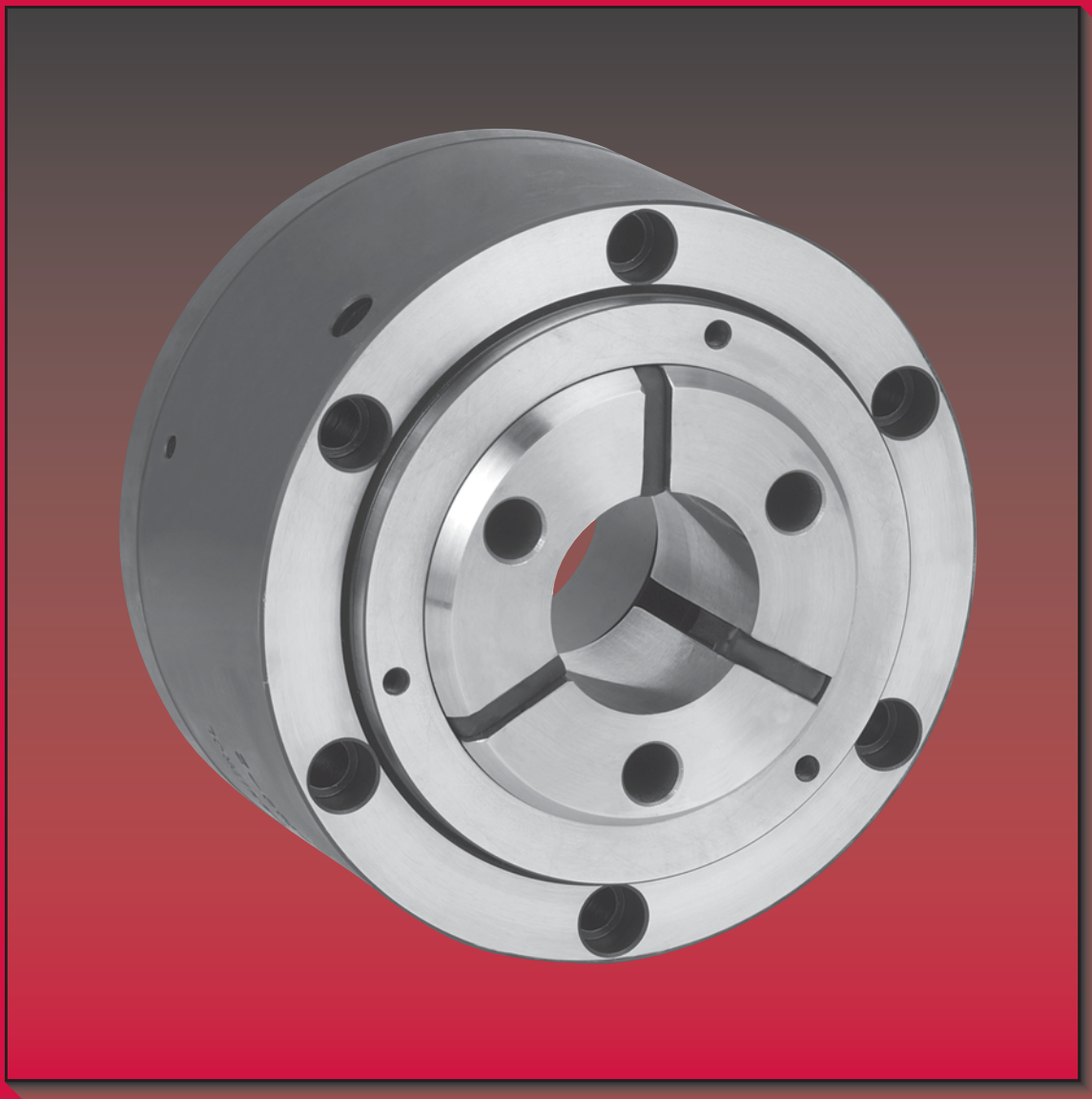


POSITROL WORKHOLDING



Cartridge Chucks

POSITROL WORKHOLDING

Higher Productivity with POSITROL'S Cartridge Chucks

Higher Quality Parts

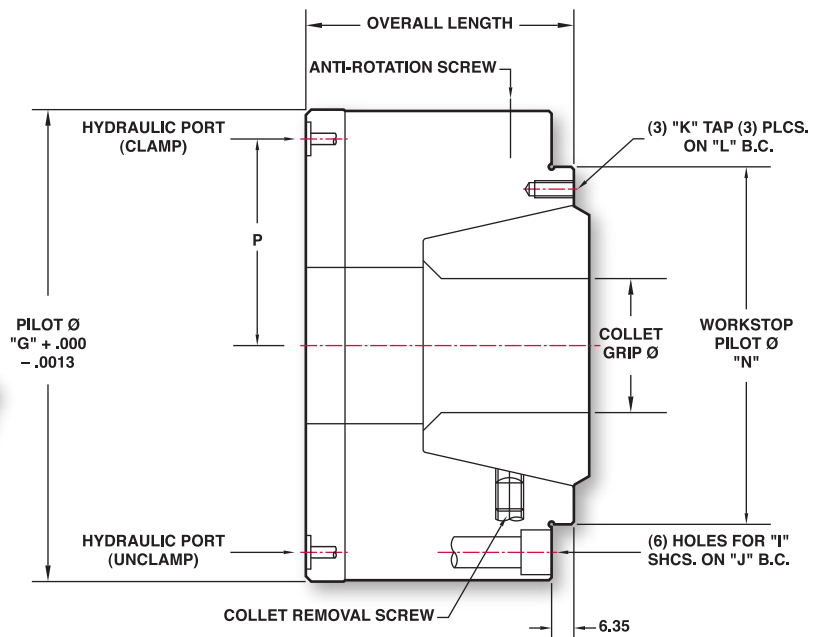
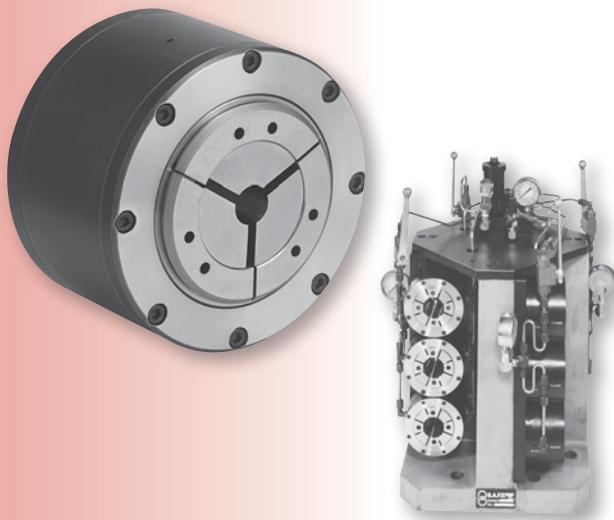
- Clamping and locating on the outside diameter allows better concentricity and true position
- Pullback feature provides positive length control, parallelism, and perpendicularity
- Chuck components are hardened and ground for long term repeatability
- Air sensing capable to indicate the part is seated correctly
- True parallel gripping compensates for part size variations

More Throughput and Cost Savings

- Rigid clamping allows increased feed rates and tool life
- Compact design allows for more parts on the fixture

Simple Design

- Integral actuator eliminates the need for costly cylinder adaptation
- Workstop location provided on top or inside the chuck
- Internal porting eliminates tubing chip traps
- Standard and special chucks offered



MODEL NUMBER	CLAMP RANGE	OPEN & CLOSE	OAL	PILOT Ø	MOUNTING PATTERN	WORKSHOP TAP PATTERN	PORT	WORKSTOP PILOT	MAX CLAMP FORCE
				G	I & J	K & L	P	N	
CCFSC - 1	8-42Ø mm	0.76	76	134	8 mm (6) PLCS. ON 119.86Ø B.C.	5 mm (3) PLCS. ON 102.39Ø B.C.	58.75	119.05	35 kN @ 196 kg/cm ²
CCFSC - 2	8-65Ø mm	0.76	86	160	8 mm (6) PLCS. ON 142.88Ø B.C.	5 mm (3) PLCS. ON 134.92Ø B.C.	68.66	146.05	44 kN @ 211 kg/cm ²

*ALL DIMENSIONS & SPECIFICATIONS ARE SUBJECT TO CHANGE

CALL US FOR APPLICATION ASSISTANCE

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CARTRIDGE CHUCKS
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